

PRODUCT SPECIFICATION

Product : 30 Oz Canned Pineapple Slices in Light Syrup
Grade : Standard
Ingredient : Pineapple, water, sugar and citric acid
Variety : Smooth cayenne (*Ananas comosus L*)
Description : Fairly uniform pineapple slices packed in light syrup

Product Attributes

- Color : Fairly good color
Units or mass may be dull but is characteristic of properly ripened and properly processed pineapple of similar varieties; and that there may be marked variations in shades of such characteristic color in the units, within each unit, or within the mass, and that white radiating streaks may be present which may seriously affect the appearance or edibility of the product.
 - Uniformity of size and shape : Fairly uniform in size and shape
The diameter of the largest slice does not exceed the diameter of the smallest slice by more than 3 mm. The thickest slice does not exceed the thinnest slice by more than 3 mm in thickness. The drained weight of the largest slice is not more than 1.75 times the weight of the smallest slice.
 - Character : Fairly good character
Fairly uniform ripeness, the fruitlets are fairly compact in structure, Fairly free from porosity and there is not more than 31 gram of core material contained in one pound of drained fruit.
 - Defect : Fairly free from defect

Blemished	2 units
Mashed	2 units
Excessively trimmed	4 units
Total defect	4 units
 - Blemished : Surface area and spots which contrast strongly in color or texture with the normal pineapple tissue and are in excess of 2 mm in the longest dimension of the exposed surface of the unit.
 - Mashed : A unit that loss it normal size and shape because of mechanical damaged.
 - Excessively trimmed : The portion trimmed away exceed 5 % of the normal circular shape (max. 10 mm in depth and 12.5 mm on normal circular shape).
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Product Specification (after processing)

• Vacuum	10 - 50	cmHg
• Head space	4- 10	mm
• Brix	14 - 17	° Bx
• pH	3.3 - 4.2	
• Net weight (Min.)	825	gram
• Drained weight (Min.)	490	gram
• Dimension		
Thickness	11 - 13	mm
Outer diameter	86 - 90	mm
Inner diameter	30 - 37	mm
Count	8	units

Microbiological Specification

Commercially sterile product. Conform to Good Manufacturing Practices and to applicable Industrial Standard.

Coding Explanation

Production can code (Example)	P016GG L2SB 5 P
P016	Production date by using closed can code (Julian date)
GG	Company code (Great Giant)
L	Light syrup
2S	Style of product (standard slice)
A / B	Shift of production
1/2/3/4/5 ...	Indication as number of seamer machine that is used
P/K/T/S	Indication as first time period of production

Packaging

The product is packed in conventional 3-piece sanitary metal cans. Top and bottom ends as well as body are tin-coated. The body (side seam) is seam welded. Lacquered easy-open end also available when requested.

Can dimensions : 401 x 411