



PT. GREAT GIANT PINEAPPLE

PRODUCT SPECIFICATION

Product : 107 Oz Canned Pineapple Tidbit 14 in Light Syrup
Grade : Choice
Ingredient : Pineapple, water, sugar and citric acid
Variety : Smooth cayenne (*Ananas comosus L*)
Description : Reasonably uniform pineapple tidbits packed in light syrup

Product Attributes

- Color : Reasonably good color
Units or mass may be no more than slightly dull but is characteristic of properly ripened and properly processed pineapple of similar varieties; and that there may be marked variations in shades of such characteristic color in the units, within each unit, or within the mass, and that white radiating streaks may be present.
 - Uniformity of size and shape : Reasonably uniform in size and shape
Not more than 15% of the drained weight may consist of units each of which weighs less than 3/4 as much as the average weight of all the untrimmed tidbits.
 - Character : Reasonably good character
Reasonably uniform ripeness, the fruitlets are reasonably compact in structure, are fairly free from porosity and there is not more than 31 gram of core material contained in one pound of drained fruit.
 - Defect : Reasonably free from defect

Blemished	6% by units
Mashed	4% by units
Total defect	10% by units
- Blemished : Surface area and spots which contrast strongly in color or texture with the normal pineapple tissue and are in excess of 2 mm in the longest dimension of the exposed surface of the unit.
- Mashed : A unit that loss it normal size and shape because of mechanical damaged.

Product Specification (after processing)

• Vacuum	10 - 50	cmHg
• Head space	4-10	mm
• Brix	14 - 17	° Bx
• pH	3.3 – 4.2	
• Net weight (Min.)	3050	gram
• Drained weight (Min.)	1840	gram
• Dimension		

Dimension		Ring Ø 82	Ring Ø 72/75	Ring Ø 65
Thickness	mm	8 - 11	8 - 11	8 - 11
Outer arc	mm	14 - 16	12 - 15	13 - 16
Inner arc	mm	5 - 7	5 - 7	5 - 7
Length	mm	20 - 24	18 - 22	16 - 20
Count	Unit	900-1150	900-1150	900-1150

Microbiological Specification

Commercially sterile product. Conform to Good Manufacturing Practices and to applicable Industrial Standard.

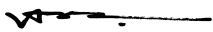

Coding Explanation

Production can code (Example)	P016GG L1T B 5 P
P016	Production date by using closed can code (Julian date)
GG	Company code (Great Giant)
L	Light syrup
1T	Style of product (choice tidbit 14)
A / B	Shift of production
1/2/3/4/5 ...	Indication as number of seamer machine that is used
P/K/T/S	Indication as first time period of production

Packaging

The product is packed in conventional 3-piece sanitary metal cans. Top and bottom ends as well as body are tin-coated. The body (side seam) is seam welded. Lacquered easy-open end also available when requested.

Can dimensions : 603 x 700

Name	Position	Signature	Date
M. Ghofar	QC Manager		2 January 2014
Ketut Isatriyanto	Sn QA Manager		2 January 2014