

## PRODUCT SPECIFICATION

Product : 30 Oz Canned Pineapple Tidbits 14 in Light Syrup  
Grade : Standard  
Ingredient : Pineapple, water, sugar and citric acid  
Variety : Smooth cayenne (*Ananas comosus L*)  
Description : Fairly uniform pineapple tidbits packed in light syrup

### Product Attributes

- Color : Fairly good color  
Units or mass may be dull but is characteristic of properly ripened and properly processed pineapple of similar varieties; and that there may be marked variations in shades of such characteristic color in the units, within each unit, or within the mass, and that white radiating streaks may be present which may seriously affect the appearance or edibility of the product.
  - Uniformity of size and shape : Fairly uniform in size and shape  
Not more than 15% of the drained weight may consist of units each of which weighs less than 3/4 as much as the average weight of all the untrimmed tidbits.
  - Character : Fairly good character  
Fairly uniform ripeness, the fruitlets are fairly compact in structure, fairly free from porosity and there is not more than 31 gram of core material contained in one pound of drained fruit.
  - Defect : Fairly free from defect

Blemished	10% by units
Mashed	10% by units
Total defect	20% by units
  - Blemished : Surface area and spots which contrast strongly in color or texture with the normal pineapple tissue and are in excess of 2 mm in the longest dimension of the exposed surface of the unit.
  - Mashed : A unit that loss it normal size and shape because of mechanical damaged.
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### Product Specification (after processing)

• Vacuum	10 – 50	cmHg
• Head space	4-10	mm
• Brix	14 - 17	°Bx
• pH	3.3. – 4.2	
• Net weight (Min.)	825	gram
• Drained weight (Min.)	490	gram
• Dimension		

Dimension		Ring Ø 82	Ring Ø 72/75	Ring Ø 65
Thickness	mm	8 – 11	8 – 11	8 - 11
Outer arc	mm	14 – 16	12 - 15	13 - 16
Inner arc	mm	5 - 7	5 - 7	5 - 7
Length	mm	20 - 24	18 - 22	16 - 20
Count	Unit	210-340	210-340	210-340

### Microbiological Specification

Commercially sterile product. Conform to Good Manufacturing Practices and to applicable Industrial Standard.

### Coding Explanation

Production can code (Example)	P016GG L2T B 5 P
P016	Production date by using closed can code (Julian date)
GG	Company code (Great Giant)
L	Light syrup
2T	Style of product (standard tidbit 14)
A / B	Shift of production
1/2/3/4/5 ...	Indication as number of seamer machine that is used
P/K/T/S	Indication as first time period of production

### Packaging

The product is packed in conventional 3-piece sanitary metal cans. Top and bottom ends as well as body are tin-coated. The body (side seam) is seam welded. Lacquered easy-open end also available when requested.

Can dimensions : 401 x 411